

Work Order ID 76939

November-24-11 10:15:14 AM

~~76939~~ *76939*

Page 1

Item ID: D3161-9 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Hinge 17.0"
 Start Date: 24/11/2011 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 28/11/2011 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: M.C.J Date: 11/11/24 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3161	Rev A2

100
 100
 Small Fab
 Small Fab
 Small Fab
 Small Fab
 Memo
 (1) 72" Hinge makes (4) D3161-9 parts at 17" longCut to length as per Dwg
 D3161

EP 11/11/28 (10)

110
 110
 QC
 Quality Control
 QC5- Inspect part completeness to step on W/O
 Memo

EP 11/11/28

(10)

120
 120
 Packaging
 Packaging
 Identify as per dwg & Stock Location: ST
 Memo

EP 11/11/28 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76939

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Start Date: 24/11/2011 Start Qty: 10.00 ***10*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

11/11/28
MF 11-11-28

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76939

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Parent Item: D3161-9

D3161-9

Parent Item Name: Hinge 17.0"

Start Date: 24/11/2011

Required Date: 28/11/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A04.08.24New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	62.5764	1.65	16.5			

MS20257-3-7200

Piano Hinge

**

EP 11/11/28
16.5000

Location

Loc Qty

Loc Code

ST449

0.00778948

116817

0.00778948

ST489A

62.56864

117543

2.126

118686

0.44264

119638

60

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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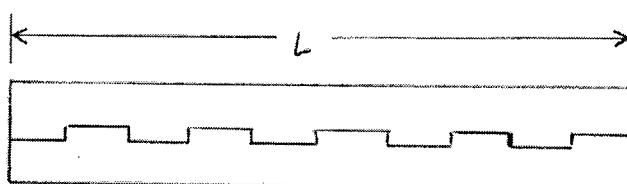


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 769384.0
4/11/24



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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